

Dear Patient,

With much anticipation, we are finally moving to our brand new, spectacular, state-of-the-art facility. Our new office is located at **355 Main Street**, **Johnson City** next to CVS Pharmacy and across the street from the Wilson Hospital Campus. We will begin welcoming patients on Monday, November 26th.

In addition to receiving the best care from the finest staff, we will be providing you with more space, more parking, and more services. We are also proud to announce a new addition to the Santé family. Carey Pichette, FNP will begin seeing patients on November 1st. Her office hours will be posted on our website.

Please note that our new phone number as of November 23rd is **(607) 798-1602**. We will be available at our Endicott location at 309 Grant Avenue until 5 pm on Tuesday, November 20th. The staff will be available for <u>emergencies only</u> on Wednesday November 21st. If you need any prescriptions refilled (i.e. birth control pills or other maintenance medications), please plan accordingly. We will be closing our Endicott location permanently on November 21st. As of Monday, November 26, our sole office location will be at 355 Main Street, Johnson City.

We at Santé Comprehensive Women's Healthcare continue to provide you with personalized, competent, and attentive health care in a warm and comfortable environment. Feel free to drop by and visit our new facility any time.

Sincerely,

Dhruv Agneshwar, M.D. and the staff at Santé